

**DERIVATIVES OF VENLAFAXINE AND  
METHODS OF PREPARING AND USING THE SAME**

**ABSTRACT**

5                   Methods of preparing, and compositions comprising, derivatives of  
venlafaxine are disclosed. Also disclosed are methods of treating and preventing diseases  
and disorders including, but not limited to, affective disorders such as depression, bipolar  
and manic disorders, attention deficit disorder, attention deficit disorder with hyperactivity,  
Parkinson's disease, epilepsy, cerebral function disorders, obesity and weight gain,  
10   incontinence, dementia and related disorders.